

# Environmental Product Declaration

## Ray Coffee Tables



CPC Code | 3812  
Declaration Number | S-P-01196  
EPD Valid from | 22.06.2018  
EPD Expire on | 18.04.2021  
Market Coverage | Worldwide

 **EPD**<sup>®</sup>  
TURKEY

ENVIRONMENTAL PRODUCT DECLARATIONS

**KOLEKSİYON**

# Information

The LCA for this EPD is conducted according to the guidelines of ISO 14040/44 and the requirements given in the Product Category Rules (PCR) document for Other Furniture Used in Offices and Other Furniture N.E.C., (ver. 1.2, 2018 01 26) and the general program guidelines by The International EPD System in accordance with ISO 14025 standards.

The inventory for the LCA study is based on the 2017 production figures for Ray Coffee Table manufactured by Koleksiyon Mobilya San. A.Ş. (Koleksiyon) in their production plants located in Tekirdağ, Turkey.

This LCA was modelled with SimaPro 8.5 LCA software using the impact factors and Ecoinvent database (ver. 3.4) for secondary data and Turkish Life Cycle Inventory Database - TLCID (ver.1.0) developed by Turkish Centre for Sustainable Production Research and Design - SÜRATAM for local data in Turkey.

## In accordance with ISO14025 for Ray Coffee Tables



The visual of the product may not be compatible with the product information which is registered.

The environmental impacts of this product have been assessed from cradle to grave. Environmental Product Declaration has been verified by an independent third party.

For more information about this Environmental Product Declaration or its content, please contact [internationalsales@koleksiyon.com.tr](mailto:internationalsales@koleksiyon.com.tr)

EPD PROGRAMME	The International EPD® System <a href="http://www.environdec.com">www.environdec.com</a> EPD Turkey, Istanbul - Turkey <a href="http://www.epdturkey.org">www.epdturkey.org</a>
EPD OWNER	KOLEKSİYON MOBİLYA SANAYİ A.Ş Istanbul - Turkey <a href="http://www.koleksiyon.com.tr">www.koleksiyon.com.tr</a> <a href="http://www.koleksiyoninternational.com">www.koleksiyoninternational.com</a>
DECLARED UNIT	One unit of furniture
EPD BASED ON PRODUCT CATEGORY RULES (PCR)	PCR 2012:19 Other Furniture Used in Offices and Other Furniture N.E.C., ver. 1.2, 2018-01-26 The International EPD® System
PCR REVIEW CONDUCTED BY	Technical Committee of the International EPD® System Review chair: Leo Breedveld <a href="http://www.environdec.com">www.environdec.com</a> <a href="mailto:info@environdec.com">info@environdec.com</a>
INDEPENDENT VERIFICATION AND DATA, ACCORDING TO ISO 14025:2006	<input type="checkbox"/> Internal <input type="checkbox"/> External <input checked="" type="checkbox"/> EPD® Process Certification
SYSTEM BOUNDARIES	<input type="checkbox"/> Cradle to Gate <input type="checkbox"/> Cradle to Gate with Option <input checked="" type="checkbox"/> Cradle to Grave
APPROVED AND VERIFIED BY	Certiquality S.r.l. <a href="http://www.certiquality.com">www.certiquality.com</a>
LCA REPORT AND EPD PREPARED BY	Metsims Sustainability Consulting <a href="http://www.metsims.com">www.metsims.com</a>

EPDs within the same product category but from different programmes may not be comparable.

# Company

Competitive in the global marketplace, Koleksiyon holds to global standards and has internalized the protection principles of natural resources, the environment and the provision of healthy and safe environments for all his employees, partners in all business processes.

The company continuously improves his processes with the integrated management system to ensure the fair balance between efficiency, productivity and safety.

Koleksiyon puts emphasis on internal waste management and facilitating a high level of recycling in all processes with a commitment to continuous improvement.

Using technology, environmentally friendly and recyclable materials when designing products and services, Koleksiyon always aims at protecting the environment as well as human safety. The brand is also willing to ensure that each employee truly knows the importance of his/her contribution towards the green and sustainable environment.

Koleksiyon has a recognized reputation for delivering design and service excellence both in its homeland of Turkey and around the world. The brand is known for its clean and understated intelligent design, for its quality of manufacture and for its insight into the needs and concerns of customers.

Based on its key guiding principles and forty years' experience Koleksiyon designs are based on a profound knowledge of culture, history and geography. Its solutions reclaim the past that we know with colors, sounds and shapes. At the same time, Koleksiyon product designs anticipate the future we do not yet know. The aim is always to pursue excellence and to hold true to certain values. Koleksiyon knows that there is always a line that runs from the past to the future, that as well as local cultures and ideals, there are eternal and universal values that we all share and that what is essential is understanding the art and craft as it is tied up in a particular time and place.

Koleksiyon is compliant to following international standards: ISO 14001 EMS, OHSAS 18001, ISO 9001 QMS, ISO 10002 QM-CS, ISO 50001 EnMS, ISO/IEC 27001 ISMS.

# Product Information

Ray coffee table family comprises of tripods, nesting and center table models. Ray table draws attention with its thinned-out edges that are made with a special cutting technique, and the color contrast between the tabletop and its legs. The side table is made out of 3 legs arranged in a triangular shape with a thin tabletop. The legs can have different epoxy colors or be laminated or veneered. With its contrasting colors between the tabletop and legs, the design brings dynamism to the room.

## LIST OF MATERIALS FOR RAY COFFEE TABLE



MATERIALS		CONTENTS (kg)
Main Body	Wood	5.81
	Steel	1.50
Auxiliary Materials	Wood	0.270
	Paint/Varnish	0.275
	Epoxy	0.075
Fittings	Steel	0.060
	PVC	0.006
Packaging Materials	Corrugated Board	1.67
	PE	0.001

# System Boundary

## Upstream Process

Upstream processes include raw material extraction and production processes and manufacturing of auxiliary materials, chemicals and packaging materials.

## Core Process

Core processes include transport of materials to the manufacturer and operations for manufacturing.

Manufacturing includes sizing and painting of product parts and assembly. The end products are then packaged to be sold. Electric energy and natural gas are consumed during manufacturing.

## Downstream Processes

Downstream processes include transportation from manufacturer to consumer, product use and disposal of both product and packaging.

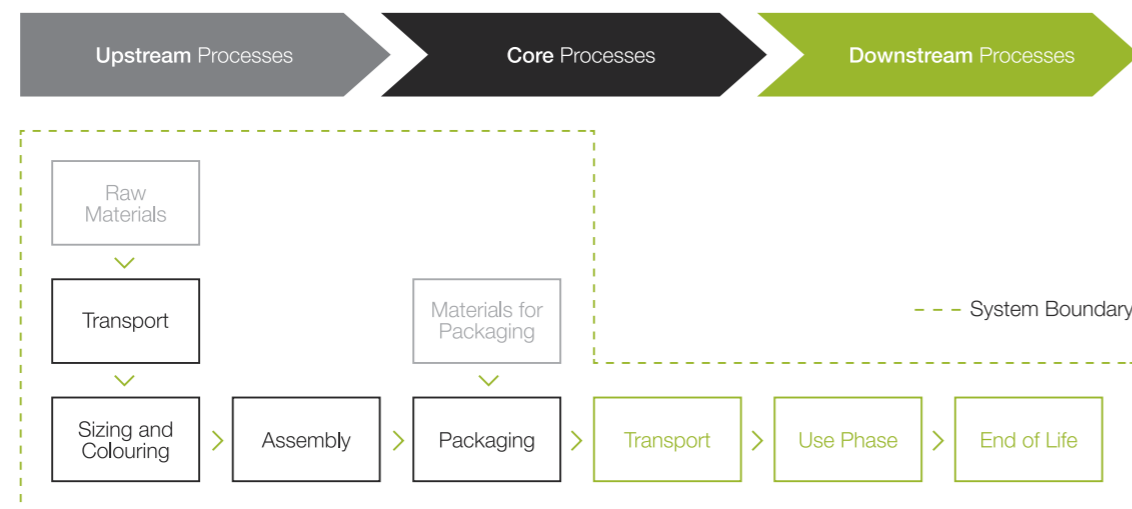
Distribution of final product to customer is assumed to be a default long distance transport of 1000 km by lorry defined by the PCR.

During use phase of the product, no energy or water is consumed. The product can be cleaned with a dry or damp cloth and do not require maintenance during its lifetime.

At the end of its life, it is expected from customers to dispose the product in accordance with the legal regulations of the country where they reside. The product is easy to disassemble and recycle. For the disposal scenario of the product European average recycling values were taken for steel, aluminium and plastic parts as 83%, 90% and 69.2% respectively. Other materials assumed to end up at landfill.

Packaging waste is assumed to end up at packaging recycling streams due to the relevant national law in Turkey in 2017, which requires manufacturers to have certain percentage of their packaging waste to be recovered.

## SYSTEM BOUNDARY OF THE LCA STUDY CONDUCTED



# Environmental Performance Related Information

<b>FUNCTIONAL UNIT / DECLARED UNIT</b>	The declared unit is the production of one unit of furniture with a minimum 15 years lifetime.
<b>GOAL AND SCOPE</b>	This EPD evaluates the environmental impacts of one unit of furniture from cradle to grave life cycle perspective.
<b>SYSTEM BOUNDARY</b>	The system boundary covers upstream, core and downstream processes within the life cycle.  There are no additional product scenarios developed for this EPD. Distribution of final product to customer is assumed to be 1000 km by lorry. During use phase of the product, no energy or water consumption is assumed. At the end of its life, it was assumed that the metal parts of the product were recycled according to the European average recycling rates and the rest of the materials end up at landfill.
<b>ESTIMATES AND ASSUMPTIONS</b>	Packaging waste for declared products are modelled based on the collection rates enforced by Packaging Waste Control Regulations of 27.12.2017 and No. 30283.
<b>CUT-OFF RULES</b>	For this LCA study, no cut off criteria was applied.
<b>BACKGROUND DATA</b>	TLCID, ver 1.0, Turkey. Ecoinvent, ver. 3.4, Switzerland
<b>DATA QUALITY</b>	Raw materials, electricity, natural gas, water use and waste data collected from Koleksiyon. Localized data especially on energy and other relevant processes were taken from TLCID Database.
<b>PERIOD UNDER REVIEW</b>	All primary data collected from Koleksiyon plant is for the period year of 2017.  There are no co-products in the production of Ray Coffee Table manufactured by Koleksiyon. Hence, there was no need for co-product allocation. Use of energy per unit of furniture is allocated based on the time spent in the manufacturing line from yearly energy consumption of each workshop. Koleksiyon sources raw materials and goods from different locations across Turkey and other parts of the world and by different means of transport (truck, ship and train). For this reason, transport was allocated according to tonnages.
<b>ALLOCATIONS</b>	

All the waste resulting from the main production and related processes of Koleksiyon is managed in accordance with valid legal requirements.

The results of the LCA with the indicators as per EPD requirement are given in the following tables for upstream, core and downstream processes shown in the system boundary section.

All resource use values are determined from Cumulative Energy Demand V1.10 life cycle inventory of products, while environmental impacts are calculated with the CML-IA baseline V4.8 except AP with CML 2001 non-baseline methodology, Recipe 2016 Endpoint (H) V1.01 and USEtox (recommended + interim) V1.04 and AWARE V1.01 methods available with SimaPro LCA Software. For POCP in CML-IA baseline V4.8 NO<sub>x</sub> emission factor is taken from CML V4.8 (August 2016).

## ENVIRONMENTAL INDICATORS

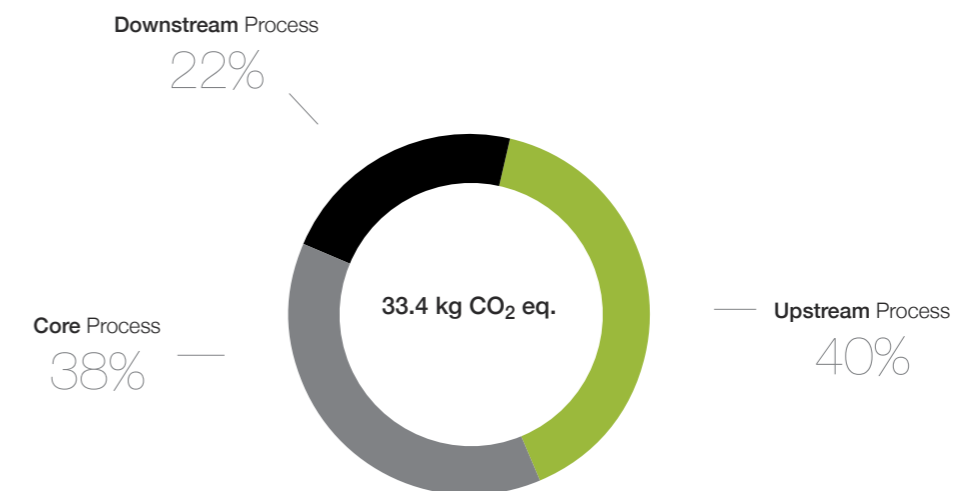
RESOURCE USE						
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total	
<b>NON-RENEWABLE RESOURCES</b>						
<b>Material</b>	Calcite	[kg]	0.783	0.104	0.037	0.924
	Bauxite	[kg]	0.109	0.007	0.013	0.129
	Dolomite	[kg]	0.038	0.003	2.71	2.75
	Gravel	[kg]	2.43	1.04	2.71	6.17
	Iron	[kg]	1.85	0.066	0.045	1.96
	Sodium Chloride	[kg]	0.173	0.001	0.001	0.176
<b>Energy</b>	Hard Coal	[kg]	2.35	2.01	0.123	4.48
	Lignite	[kg]	0.580	3.10	0.034	3.71
	Oil, crude	[kg]	1.02	0.431	0.656	2.11
	Natural gas	[kg]	3.34	3.24	0.097	6.68
	Uranium	[MJ]	11.4	0.876	0.722	13.0
<b>RENEWABLE RESOURCES</b>						
<b>Material</b>	Wood	[kg]	6.23	0.022	0.011	6.27
	Geothermal	[MJ]	0.113	2.16	0.007	2.28
	Wind power	[MJ]	0.703	4.17	0.046	4.92
<b>Energy</b>	Hydropower	[MJ]	4.55	17.9	0.304	22.8
	Biomass	[MJ]	103	0.404	0.197	104
	Solar	[MJ]	0.013	0.206	0.004	0.223
<b>WATER USE</b>						
<b>Total amount of water</b>	[m <sup>3</sup> ]	0.091	0.067	0.008	0.165	
<b>Direct amount of water used by the core process</b>	[m <sup>3</sup> ]	-	0.024	-	0.024	

OUTPUT FLOWS AND WASTE CATEGORIES					
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total
<b>HWD</b>	[kg]	-	0.058	0.000	0.058
<b>NHWD</b>	[kg]	-	1.30	10.0	11.3
<b>RWD</b>	[kg]	-	0.000	0.000	0.000

**Legend** HWD: Hazardous Waste Disposed, NHWD: Non-Hazardous Waste Disposed, RWD: Radioactive Waste Disposed

ENVIRONMENTAL IMPACTS					
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total
<b>GWP</b>	[kg CO <sub>2</sub> eq.]	13.3	12.8	7.22	33.4
<b>AP</b>	[kg SO <sub>2</sub> eq.]	0.065	0.056	0.010	0.131
<b>POCP</b>	[kg C <sub>2</sub> H <sub>4</sub> eq.]	2.57x10 <sup>-3</sup>	-0.232x10 <sup>-3</sup>	0.811x10 <sup>-3</sup>	3.15x10 <sup>-3</sup>
<b>EP</b>	[kg PO <sub>4</sub> <sup>3-</sup> eq.]	0.021	0.033	0.021	0.074
<b>HT (cancer)</b>	[cases]	1.40x10 <sup>-6</sup>	0.793x10 <sup>-6</sup>	0.277x10 <sup>-6</sup>	2.46x10 <sup>-6</sup>
<b>HT (non-cancer)</b>	[cases]	3.23x10 <sup>-6</sup>	1.91x10 <sup>-6</sup>	3.47x10 <sup>-6</sup>	8.61x10 <sup>-6</sup>
<b>Ecotoxicity</b>	[paf.m <sup>3</sup> .day]	72.5x10 <sup>-3</sup>	90.0x10 <sup>-3</sup>	399x10 <sup>-3</sup>	561x10 <sup>-3</sup>
<b>Land use</b>	[species.yr]	47.4x10 <sup>-9</sup>	0.686x10 <sup>-9</sup>	0.863x10 <sup>-9</sup>	49.0x10 <sup>-9</sup>
<b>WSI</b>	[m <sup>3</sup> ]	8.00	4.43	0.292	12.7

**Legend** GWP: Global Warming Potential, AP: Acidification Potential, POCP: Formation Potential of Tropospheric Ozone Photochemical Oxidants, EP: Eutrophication Potential, HT: Human Toxicity, WSI: Water Scarcity Index (AWARE)



# References

## ISO 14001

Environmental Management Systems

## OHSAS 18001

Occupational Health and Safety Management

## ISO 9001

Quality Management System

## ISO 14025

DIN EN ISO 14025:2009-11: Environmental labels and declarations - Type III environmental declarations - Principles and procedures

## ISO 14040/44

DIN EN ISO 14040:2006-10, Environmental management - Life cycle assessment - Principles and framework (ISO 14040:2006) and Requirements and guidelines (ISO 14044:2006)

## PCR FOR OTHER FURNITURE USED IN OFFICES AND OTHER FURNITURE N.E.C.

Prepared by IVL Swedish Environmental Research Institute, Swedish Environmental Protection Agency, SP Trä, Swedish Wood Preservation Institute, Swedisol, SCDA, Svenskt Limträ AB, SSAB, The International EPD System, ver. 1.2, Date 2018 01 26

## THE INTERNATIONAL EPD® SYSTEM

The International EPD® System is a programme for type III environmental declarations, maintaining a system to verify and register EPD®s as well as keeping a library of EPD®s and PCRs in accordance with ISO 14025. [www.environdec.com](http://www.environdec.com)

## ECOINVENT

Ecoinvent Centre, [www.Eco-invent.org](http://www.Eco-invent.org)

## SIMAPRO

SimaPro LCA Software, Pré Consultants, the Netherlands,  
[www.pre-sustainability.com](http://www.pre-sustainability.com)

## TLCID

Turkish Life Cycle Inventory Database, Turkish Centre for Sustainable Production Research and Design -SÜRATAM  
[www.suratam.org](http://www.suratam.org)







## RECYCLING RATES

**Steel:** Post consumer steel product recovery rate by sector, weighted global average, World Steel Association, Sustainable Steel, At the core of a green economy, 2012.

**Aluminium:** Aluminium Recycling in Europe, European Aluminium Association and Organisation of Aluminium Refiners and Remelters, 2006.

**Plastic:** Plastics – the Facts 2016, An analysis of European plastics production, demand and waste data, Plastics Europe, 2016.

# Verification & Registration

PROGRAMME	<p>The International EPD® System <a href="http://www.environdec.com">www.environdec.com</a></p> <p>EPD registered through the fully aligned regional programme: EPD Turkey <a href="http://www.epdturkey.org">www.epdturkey.org</a></p> <p>EPD International AB Box 210 60 SE-100 31 Stockholm, Sweden</p> <p>EPD Turkey: SÜRATAM-Turkish Centre for Sustainable Production Research &amp; Design Nef 09 B Blok No:7/15, 34415 Kağıthane / Istanbul, Turkey <a href="http://www.suratam.org">www.suratam.org</a></p>	 
PROGRAMME OPERATOR	<p>Certiquality S.r.l. Via Gaetano Giardino 4, Milan, Italy <a href="http://www.certiquality.com">www.certiquality.com</a></p> <p>Koleksiyon Mobilya Cumhuriyet Mah. Hacı Osman Bayırı Cad. No:25 Sanyer 34457 Istanbul - Turkey <a href="http://www.koleksiyoninternational.com">www.koleksiyoninternational.com</a></p>	 
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